

ATLANTICA di NAVIGAZIONE S.P.A. NAPLES – ITALY

CONTRACT: 915436/00615979/0116676 SANPAOLO LEASINT S.P.A

TRANSTEC 40FT. – 120 TON GENERAL CARGO ROLLTRAILER (2.5 M)

OPERATING

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MAINTENANCE

*
SPARE PARTS

*
MANUAL

TRANSTEC SYSTEMS LIMITED UPPER CHOBHAM ROAD CAMBERLEY GU15 1HB UNITED KINGDOM

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Technical Data

TSC 30051

CONTRACT: 915436/00615979/0116676 Sanpaolo Leasint S.P.A.

OPERATOR : ATLANTICA di NAVIGAZIONE S.P.A of NAPLES – ITALY

FLEET SERIAL NOS:

TRANSTEC 40 ft. - 120 ton General Cargo Rolltrailer (2.5M)

GREM 120062 8 GREM 120063 3 GREM 120064 9

GREM 120065 4 GREM 120066 0



Technical Data

TRANSTEC 40 ft. - 120 ton General Cargo Rolltrailer (2.5M)

Max. Payload 120.000 kgs

Platform Size L x W 12,315 x 2.640 mm.

Platform Height 870 mm / 920 mm (front / over running gear)

Decking 60 mm. pine wood impregnated

Solid Rubber Tyre Size 28" x 16" /22" (711 x 406/559 mm) steel banded

Accessories 4 x Container Locating Spigots (retractable)

4 x " D" Shackles

Unladen Forklift Pockets (2050 mm centres)

Safety Hooks (at the coupling tunnel)

 $22 \times \text{Lashings Bars}$ (2 + 9 + 9 + 2)

 $12 \times Stanchion Pockets (2 + 4 + 4 + 2)$

Steel "Stacking" Plates over running gear

Load Distribution

King Pin Load max. 30 tons

1st Axle Line max, 25 tons x 2

2nd Axle Line max. 25 tons x 2

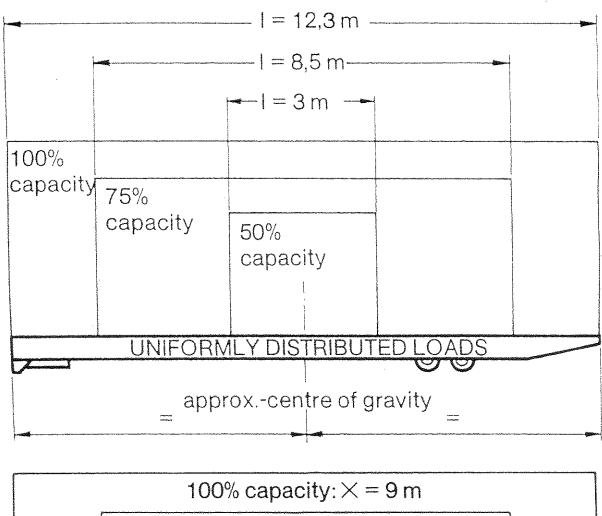
Tare Weight approx. 10.000 kgs.

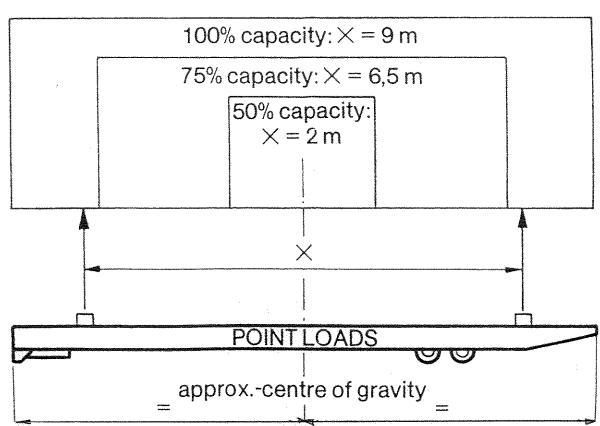
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LOAD DIAGRAM







SERVICE MANUAL

TRANSTEC 40 ft.- 120 ton General Cargo Rolltrailer

GENERAL:

The following general checks and maintenance procedures should be carried out on a regular basis to ensure safe and trouble free operations.

TYRES + WHEELS:

The steel banded solid rubber tyres are pressed onto the fully welded steel rims. A minimum monthly visual inspection for tyre damage is recommended.

LUBRICATION:

There are a total of 14 lubrication points in the running gear assembly

- One at the end of the each mild steel (C35) axle pivot pin (total 4)

- One at the end of each mild steel (C35) rocker pivot pin (total 2)

- One in each of the steel wheel rim. (total 8)

Regular lubrication of all 14 lube points at the end of the first month's operation thereafter, at least every 6 months. Make sure that all the plastic hubcaps are intact and firmly in position.

Use multi-purpose bearing grease (e.g. SKF GEM2 or LGEV2)



TORQUE MAINTENANCE SCHEDULE:

A. Inspection + Torque Schedule:

- Immediately within the first initial 24 hours operational service
- At the end of the first week of operation service
- Thereafter, at least every month as part of a standard monthly inspection routine

B. Wheel Set (castle nut M48):

Should be checked every month to ensure that the torque is correct and that the retaining split pin is firmly in position.

If necessary, tighten up to a maximum torque of 900 Nm.

C. Keep Plate Bolts (M12 & M16)

The 4 rocker pin keep plate bolts and 8 axle keep plate bolts should be both visually and manually checked and if necessary torqued up to :

Max. 40 Nm M12 (8.8) axle keep plate bolts

Max. 100 Nm M18 (8.8) rocker keep plate bolts

Inspection and torque schedule as detailed under "A"



SPARE PARTS SCHEDULE :

TSC 30051 - TSC 30052

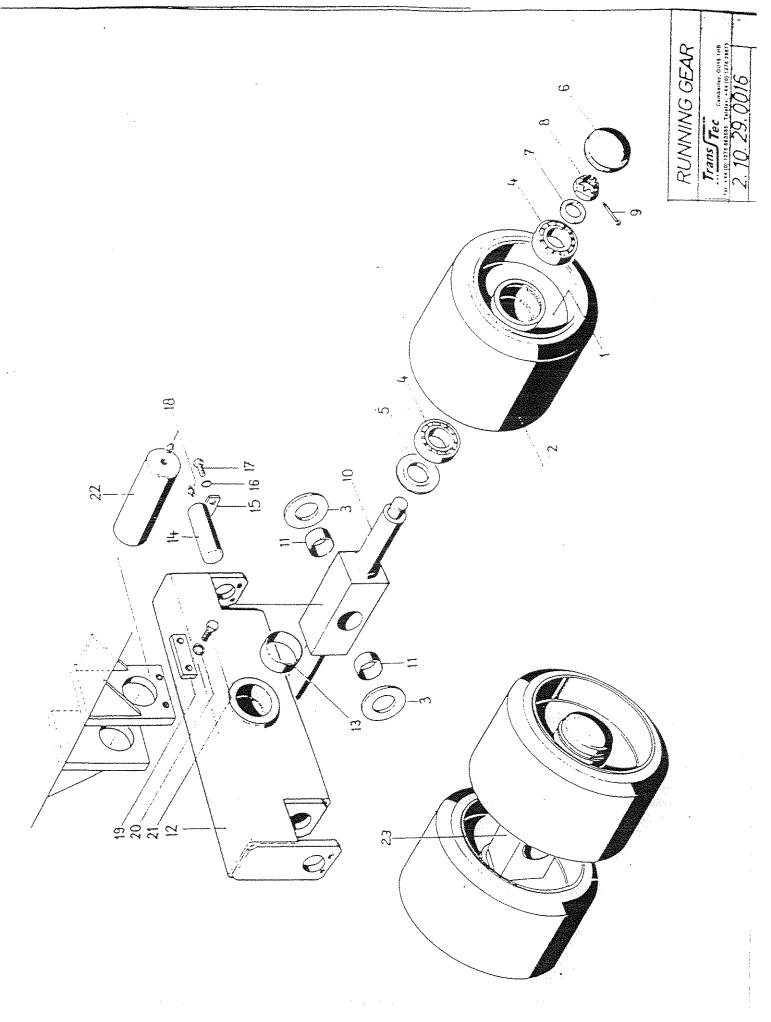
RUNNING GEAR DRG NOS : 2.10.29.0016

RE: TRANSTEC 40 ft. - 120 ton Rolltrailer

ITEM DESCRIPTION

1 Steel	Wheel	Rim	(basic)
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- 2 Steel banded 28" x 16"/22" solid rubber tyre (559 x406/559 mm)
- 3 Steel Axle Spacer Washer (DIN 125)
- 4 Taper Roller Bearing
- 5 Oil Seal 90/40
- 6 Steel Hubcap
- 7 .
- 8 Lock Nut (M100)
- 9 Lock Ring
- 10 Pendle Axle (basic)
- 11 Axle Bush 90/95-40 (2)
- 12 Rocker Beam (basic) 1100 mm centres
- 13 Rocker Bush 120/140-60 (2)
- 14 Mild Steel Axle Pin 90mm dia.
- 15 Keep Plate (axle pin)
- 16 Lock washer (axle keep plate)
- 17 Treaded Bolt M12 (axle keep plate)
- 18 Grease Nipple
- 19 Keep Plate (rocker pin)
- 20 Lock Washer (rocker keep plate)
- 21 Threaded Bolt M16 (rocker keep plate)
- 22 Mild Steel Rocker Pin 120 mm dia.
- Complete Pendle Wheel & Axle Assembly
 With press-on 28" x 16" /22" steel banded
 Solid Rubber single tyres (559x406/559 mm)



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